Allen Bradley OEMAX

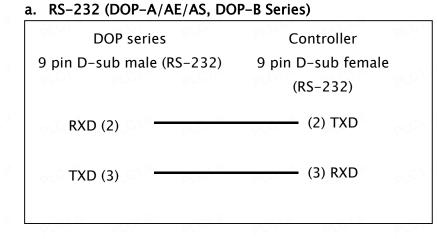
HMI Factory Setting:

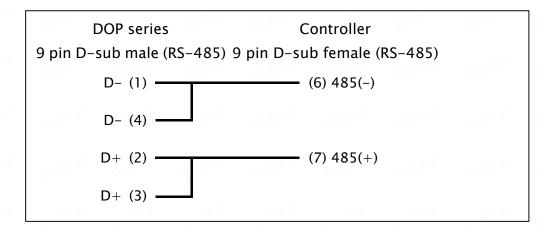
Baud Rate: 9600,8,None,1

Controller Station Number: 255

Control Area / Status Area: W0/W10

Connection





Definition of PLC Read/Write Address

a. Registers

PLU PLU PLU	Format	bro bro bro	plu plu	
Туре	Word No. (n) File No. (f)	Read/Write Range	Data Length	Note
External I/O area (R)	Rn	R 0 – R 127	Word	1.55

DUP Series HMI Connection Manual

Туре	Format		Data Length	Note
	Word No. (n) File No. (f)	Read/Write Range		
Link contact (L)	Ln Provincial	L0 – L63	Word	
Internal contact (M)	Mn	M 0 – M 127	Word	1.15
Keep contact (K)	Kn	K0 - K127	Word	
Special contact(F)	Fn	F0 - F15	Word	1/1
Timer/Counter Set Value(SV)	SV n	SV 0 - SV 255	Word	
Timer/Counter Preset Value(PV)	PV n	PV 0 - PV 255	Word	N. N
Data register(W)	Wn	W 0 - W 5119	Word	11.1
Special Register(SR)	SR n	SR 0 - SR 511	Word	

b. Contacts

	Format		26.7
Туре	Word No. (n) Bit No. (b) File No. (f)	Read/Write Range	Note
External I/O area (R)	R n.b	R 0.0 - R 127.15	
Link contact (L)	L n.b	L0.0 - L63.15	
Internal contact (M)	M n.b	M 0.0 - M 127.15	A 15
Keep contact (K)	Kn.b	К 0.0 – К 127.15	
Special contact(F)	F n.b	F 0.0 - F 127.15	A 15
Timer/Counter (TC)	TCn	TC 0 – TC 255	